

An excellent composition...

Composite sheets nora[®] Lunatec combi

→ Heating and cooling time



| | <i>heating time in minutes</i> | <i>cooling time in minutes</i> |
|-------------------------------|--|--|
| Lunatec combi 1 | 6 | 12 |
| Lunatec combi 2 | 9 | 18 |
| Lunatec combi 3 | 9 | 18 |
| Lunatec combi 4 | 5 | 10 |
| Lunatec combi 5 | 3 | 6 |
| Lunatec combi 6 | 6 | 12 |
| Lunatec combi 7 | 5 | 10 |
| Lunatec combi 8 | 6 | 12 |
| Lunatur combi CW | 5 | 10 |
| Lunatec combi motion 1 | 10 | 20 |
| Lunatec combi SK1 | 5 | 10 |
| Lunatec combi T1 | 8 | 16 |

→ Hints and tricks

Setting of oven: 130° C | **Rule of thumb:** Activation time x factor 2 = optimum cooling time.

Background: with this setting, the material reaches an optimum temperature of 120° - 130° C throughout. The recommended temperatures are guidelines that can vary depending on the thickness of the material. The softer the material, the more caution should be exercised with high temperatures!

Do you have any questions? Talk to us ...

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