

# Diabetes-adapted foot bedding

Body weight: > 90 -120 kg



nora® documentation: nora® Examples for application

## Material used:

(Structure from foot to bottom)

| Material              | Layer                | Function              | Colour           | Strength |
|-----------------------|----------------------|-----------------------|------------------|----------|
| nora® Lunatec combi 4 | Cushion (Lunairflex) | bedding               | 07 skin-coloured | 3 mm     |
|                       | Cushion (Lunalastik) | permanently resilient | 09 white         | 6 mm     |
| nora® Lunasoft SLW    | Cushion              | shaping               | 07 skin-coloured | 8mm      |
| nora® Lunasoft AL     | Stabilisation        | stabilising           | 46 dark brown    | 10 mm    |

## Production:

1.



Cover the last with specimen shoe sheeting (no place holder).

**Hint:** this guarantees a smoother top layer and facilitates better slipping on of the shoe for your patient.

2.



Activation of nora® Lunatec combi 4 in a closed heat source.

**Setting of oven:** 130°–150°C

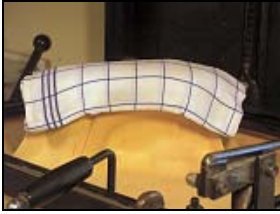
**Heating:** approx. 5 min.

3.



Forming of nora® Lunatec combi 4 on the last in Vakutherm.

4.



Cooling in Vakutherm.

**Cooling: approx. 10 min.**

5.



Grinding to shape at the grinding machine.

6.



Coating and activation of **nora**<sup>®</sup> Lunasoft SLW.

**Heating: approx. 5 min.**

7.



Forming of **nora**<sup>®</sup> Lunasoft SLW and subsequent cooling.

**Cooling: approx. 10 min.**

**Hint:** Forming in the retrocapital areas is facilitated by applying a pad.

8.



Coating and activation of **nora**<sup>®</sup> Lunasoft AL.

**Heating: approx. 5.5 min.**

9.



Forming of **nora**<sup>®</sup> Lunasoft AL and subsequent cooling.

**Cooling: approx. 11 min.**

**Hint:** Forming in the retrocapital areas is facilitated by applying a pad.

10.



Grinding to shape at the grinding machine.