

Diabetes-adapted foot bedding

Body weight: approx. 90 kg



Material used:

(Structure from foot to bottom)

Material	Layer	Function	Colour	Strength
nora® Lunairmed	Covering	bedding	07 skin-coloured	3 mm
nora® Lunatec combi 3	Cushion (Lunalastik)	permanently resilient	07 skin-coloured	6 mm
	Stabilisation (Lunasoft SLW)	shaping	19 stone	10 mm

Production:

1.



Form **place holder** made of nora® Norit (3mm).

Heating: approx. 1.5 min.

Cooling: approx. 3 min.

2.



Activation of nora® Lunatec combi 3.

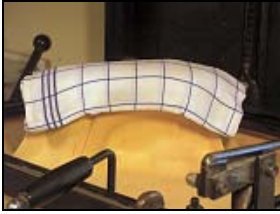
Heating: approx. 10 min.

3.



Forming of nora® Lunatec combi 3 on the last in Vakutherm.

4.



Cooling in Vakutherm.

Cooling: approx. 20 min.

5.



Grinding to shape at the grinding machine.

Recommendation: A minimum thickness of approx. 7mm in the forefoot should be observed such that a total thickness of approx. 10mm is maintained after bonding of the covering.

6.



Pasting (adhesive on polychloroprene basis) of the covering **nora**[®] Lunairmed WITHOUT activation.

Hint: "Cold-bonding" of the covering guarantees that the Shore hardness is maintained. Any activation would result in an increase in Shore hardness.